

Assembly manual

Conversion kit Membrane (97502264 - 01389160 97502272 - 01389270)

**Caution**

The replacement of the Membrane must be carried out by qualified personnel.

With regard to handling and operation, also observe the general safety instructions of the corresponding machine in the relevant operating manual.

Valid as from: September 2023

1 Parts list

	Material	Quantity
1	Membrane	1
2	Holder	2
3	Elastic band	2
4	Panhead screw M8x20	2

2 Assembly

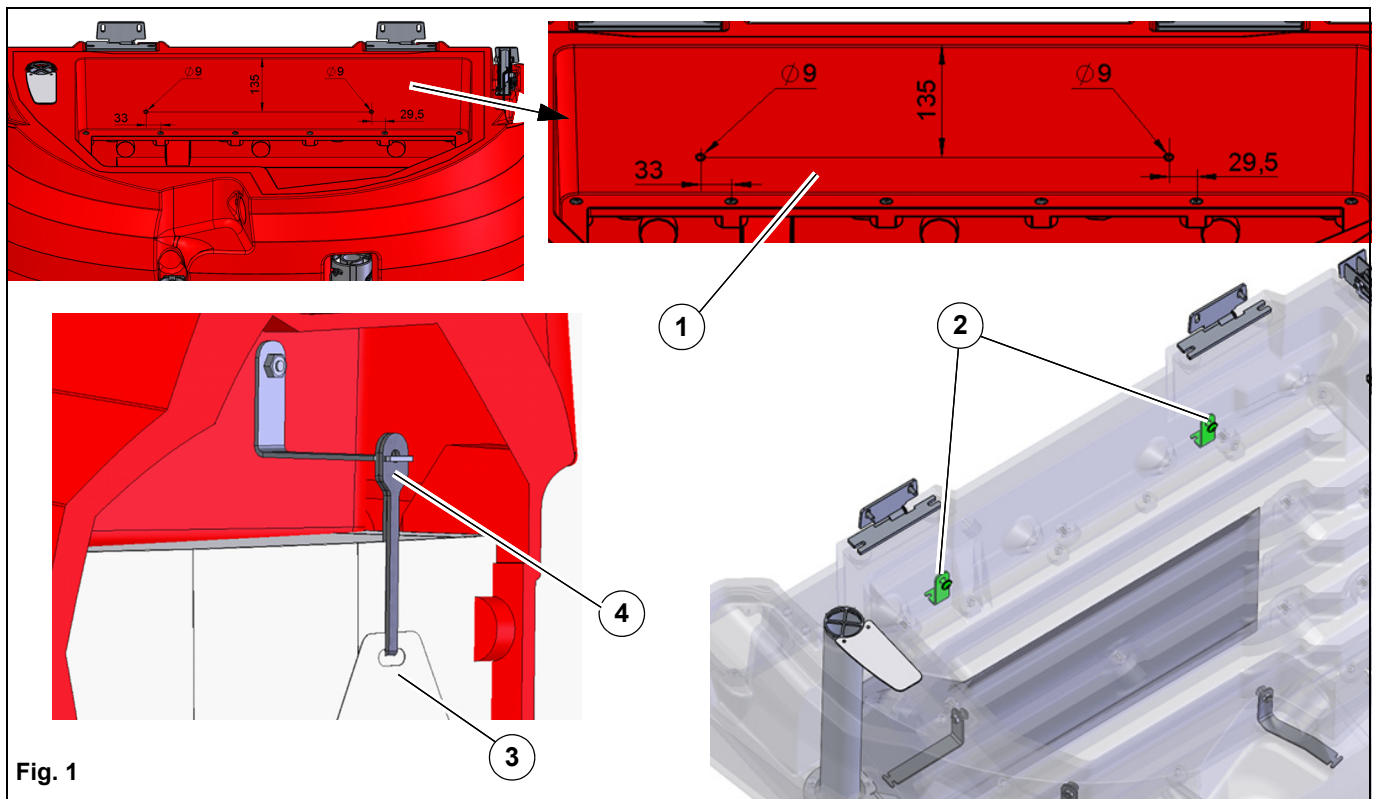


Fig. 1

1. Remove existing membrane.
2. Drill two new $\varnothing 9$ holes in the inner wall of the tank according to the drilling diagram. **Fig. 1-1.**
3. Remove drilling chips.
4. Fasten the two holders to the tank with the M8x20 pan-head screws **Fig. 1-2.**
Tightening torque 7 Nm.
5. Hook the tabs **Fig. 1-3** of the new membrane into the 7 holders using the elastic bands **Fig. 1-4.**
6. Further installation of the membrane is done in reverse order to removal.